SAFETY DATA SHEET

KRATON

1. Identification

Product identifier SYLVATAL™ 20/25S

Other means of identification

SDS number 8877

Product Code 200000000480

Recommended use Industrial uses: Uses of substances as such or in preparations at industrial sites. Formulation

[mixing] of preparations and/or re-packaging (excluding alloys).

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Company Arizona Chemical Company LLC

Address Building 100

4600 Touchton Road East, Suite 1200

City/State Jacksonville, FL

 Zip
 32246

 Country
 USA

 Phone Number
 904-928-8700

 Alternate Phone Number
 800-526-5294

 Fax Number
 904-928-8780

Emergency-US CHEMTREC 800-424-9300

2. Hazard(s) identification

Physical hazards Not classified.

Health hazards Not classified.

OSHA defined hazards Not classified.

Label elements

Hazard symbol None.
Signal word None.

Hazard statement The mixture does not meet the criteria for classification.

Precautionary statement

Prevention Observe good industrial hygiene practices.

Response Wash hands after handling.

Storage Store away from incompatible materials.

Disposal Dispose of waste and residues in accordance with local authority requirements.

Hazard(s) not otherwise

classified (HNOC)

After prolonged contact with highly porous materials, this product may spontaneously combust.

Supplemental information None.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%	
Tall Oil Fraction		Proprietary	100	

^{*}Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

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4. First-aid measures

Inhalation Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact Wash off with soap and water. Get medical attention if irritation develops and persists.

Rinse mouth. Get medical attention if symptoms occur.

Direct contact with eyes may cause temporary irritation.

Eye contact Rinse with water. Get medical attention if irritation develops and persists.

Ingestion

Most important symptoms/effects, acute and

delayed

Indication of immediate

medical attention and special treatment needed

Treat symptomatically.

Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media

Unsuitable extinguishing

General information

media

Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2). Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical

Special protective equipment and precautions for firefighters

During fire, gases hazardous to health may be formed. Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.

Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting

equipment/instructions
Specific methods

Use standard firefighting procedures and consider the hazards of other involved materials.

General fire hazards

Porous material such as rags, paper, insulation, or organic clay may spontaneously combust when wetted with this material

Wear suitable protective equipment. Move containers from fire area if you can do so without risk.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Methods and materials for containment and cleaning up

Keep unnecessary personnel away. For personal protection, see section 8 of the SDS.

Absorb in vermiculite, dry sand or earth and place into containers.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Prevent entry into waterways, sewer, basements or confined areas. Following product recovery, flush area with water.

Small Spills: Absorb in vermiculite, dry sand or earth and place into containers. Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Porous material such as rags, paper, insulation, or organic clay may spontaneously combust when wetted with this material. May auto-oxidize with sufficient heat generation to ignite if spread (as a thin film) or absorbed on porous or fibrous material. Contaminated rags and cloths must be put in fireproof containers for disposal. Avoid prolonged exposure. Avoid release to the environment. Observe good industrial hygiene practices. Follow all SDS/label precautions even after container is emptied because they may retain product residues.

Conditions for safe storage, including any incompatibilities

Do not store in direct sunlight. Store in original tightly closed container. Keep containers closed when not in use. Store at ambient temperature and atmospheric pressure. Store away from incompatible materials (see Section 10 of the SDS).

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8. Exposure controls/personal protection

Occupational exposure limits

U.S. - OSHA

Components	Туре	Value	Form
Tall Oil Fraction	TWA	5 mg/m3	Oil Mist; Respirable
ACGIH Components	Туре	Value	Form
Tall Oil Fraction	STEL	10 mg/m3	Oil Mist; Respirable
	TWA	5 mg/m3	Oil Mist; Respirable

Biological limit values No biological exposure limits noted for the ingredient(s).

Appropriate engineering

controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

Skin protection

Hand protection Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove

supplier.

Other Wear suitable protective clothing.

Respiratory protection In case of insufficient ventilation, wear suitable respiratory equipment.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.





General hygiene considerations

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Eye wash fountain and emergency showers are recommended.

9. Physical and chemical properties

Appearance Liquid.
Physical state Liquid.
Form Liquid.
Color Yellow.
Odor Mild.

Odor threshold Not available.
pH Not available.
Melting point/freezing point Not available.

Initial boiling point and boiling

range

> 392 °F (> 200 °C)

Flash point 392.0 °F (200.0 °C) Cleveland Open Cup

Evaporation rate 0 (n-BuAc=1) estimated

Flammability (solid, gas) Not available.

Upper/lower flammability or explosive limits

Flammability limit - lower

(%)

Not available.

Flammability limit - upper

(%)

Not available.

Explosive limit - lower (%) Not available.

Explosive limit - upper (%) Not available.

Vapor pressure < 0.001 mm Hg at 20°C

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Vapor density Not available.

Relative density 0.935 at 25°C/25°C; (water=1)

Solubility(ies)

Solubility (water) 9 mg/L at 20°C; Data is for similar product. **Partition coefficient** 4.9 - 7.7 at 30°C; Data is for similar product.

(n-octanol/water)

Auto-ignition temperature > 392 °F (> 200 °C)

Decomposition temperatureNot available.Viscosity80 cP at 20°C

Other information

Chemical family Tall Oil Fraction

Density 935.00 kg/m3 at 20°C **Flammability class** Combustible IIIB estimated

Percent volatile 0 % estimated Pour point 14 °F (-10 °C)

Specific gravity 0.94 at 25°C/25°C; (water=1)

10. Stability and reactivity

ReactivityThe product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability Material is stable under normal conditions.

Possibility of hazardous

reactions

No dangerous reaction known under conditions of normal use.

Conditions to avoid Strong oxidizing agents. Avoid temperatures exceeding the flash point. Contact with incompatible

materials. Porous material such as rags, paper, insulation, or organic clay may spontaneously

combust when wetted with this material.

Incompatible materials

Hazardous decomposition

products

Upon decomposition this product emits acrid dense smoke with carbon dioxide, carbon monoxide,

water and other products of combustion.

11. Toxicological information

Information on likely routes of exposure

Inhalation Prolonged inhalation may be harmful.

Skin contact

No adverse effects due to skin contact are expected.

Eye contact

Direct contact with eyes may cause temporary irritation.

Strong oxidizing agents.

Tall Oil Fraction

Draize Test, No eye irritation.

Result: Negative Species: Albino rabbit

Organ: Eye

Test Duration: 7 days Observation Period: 7 days

Irritation Corrosion - Eye, No eye irritation.; Data is for similar

product.

Result: Negative

Species: New Zealand white rabbit

Organ: Eve

Observation Period: 72 hr Notes: OECD 405

Ingestion Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics

Exposure may cause temporary irritation, redness, or discomfort.

Information on toxicological effects

Acute toxicity Based on available data, the classification criteria are not met.

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Components Species Test Results

Tall Oil Fraction

Acute

Dermal

LD50 Albino rabbit > 2000 mg/kg, 14 days At this dose no

death occurred.

Sprague-Dawley rat > 2000 mg/kg, 14 days At this dose no

death occurred.; Data is for similar

product.; OECD 402

Oral

LD50 Albino Sprague-Dawley rat

> 10000 mg/kg, 14 days At this dose no

death occurred.

Charles River rat > 2000 mg/kg, 14 days At this dose no

death occurred.; Data is for similar

product.; OECD 423

Subacute

Oral

NOEL Sprague-Dawley rat

1000 ppm OECD 422

* Estimates for product may be based on additional component data not shown.

Skin corrosion/irritation

Prolonged skin contact may cause temporary irritation.

Corrosivity

Tall Oil Fraction Irritation Corrosion - Skin, No skin irritation.; Data is for

similar product. Result: Negative

Species: New Zealand white rabbit

Organ: Skin Test Duration: 4 hr Observation Period: 72 hr Notes: OECD 404

Serious eye damage/eye irritation

Eve Contact

Direct contact with eyes may cause temporary irritation.

Tall Oil Fraction Draize Test, No eye irritation.

Result: Negative Species: Albino rabbit

Organ: Eye

Test Duration: 7 days Observation Period: 7 days

Irritation Corrosion - Eye, No eye irritation.; Data is for similar

product.

Result: Negative

Species: New Zealand white rabbit

Organ: Eye

Observation Period: 72 hr Notes: OECD 405

Respiratory or skin sensitization

Respiratory sensitization Not available.

Skin sensitization This product is not expected to cause skin sensitization.

Skin sensitization

Tall Oil Fraction Buehler Test, Not a skin sensitizer.

Result: Negative Species: Guinea pig Organ: Skin Notes: OECD 406

Maximisation Assay (Magnusson and Kligman), Not a skin

sensitizer. Result: Negative Species: Guinea pig Organ: Skin Notes: OECD 406

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Germ cell mutagenicity

No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Mutagenicity

Tall Oil Fraction

Germ Cell Mutagenicity: Ames, No data available to indicate product or any components present at greater than 0.1% are

mutagenic or genotoxic.

Result: Negative

Species: Salmonella typhimurium

Notes: OECD 471

Germ Cell Mutagenicity: Chromosome Abberation, This material is considered to be non-clastogenic to human

lymphocytes in vitro. Result: Negative Species: Hamster Organ: Ovary cells Notes: OECD 473

In vitro gene mutation study in mammalian cells, No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.; Data is for

similar product. Result: Negative Species: Mouse Notes: OECD 476

Carcinogenicity

This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

IARC Monographs. Overall Evaluation of Carcinogenicity

Not listed.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

Reproductive toxicity

This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity -

single exposure

Not classified.

Specific target organ toxicity -

repeated exposure

Not classified.

Aspiration hazard Not available.

Chronic effects Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity

The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Components		Species	Test Results
Tall Oil Fraction			
	EC50	Bacteria (Pseudomonas putida)	> 10000 mg/l, 16 hr
	EL50	Green algae (Desmodesmus subspicatus)	> 2000 mg/l, 72 hr OECD 201
	NOEL	Green algae (Desmodesmus subspicatus)	300 mg/l, 72 hr OECD 201
Aquatic			
Algae	EL50	Green algae (Selenastrum capricornutum)	> 1000 mg/l, 72 hr Growth rate; OECD 201
Crustacea	EL50	Daphnia	5000 - 10000 mg/l, 48 hr OECD 202
		Water flea (Daphnia magna)	> 1000 mg/l, 48 hr OECD 202
	NOEL	Daphnia	5000 mg/l, 48 hr OECD 202
Fish	LL50	Fish	> 100 mg/l, 96 hr OECD 203
		Zebra danio (Danio rerio)	> 10000 mg/l, 96 hr

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 Components
 Species
 Test Results

 NOEL
 Fish
 100 mg/l, 96 hr OECD 203

* Estimates for product may be based on additional component data not shown.

Persistence and degradability The product is biodegradable.

Biodegradability

Percent degradation (Aerobic biodegradation)

Tall Oil Fraction 73.2 % Manometric respirometry test, OECD 301F

Result: Readily biodegradable. Species: Activated sewage sludge

Test Duration: 28 days

88 - 100 % CO2 Evolution Test Species: Activated sewage sludge

Test Duration: 28 d

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

SYLVATAL™ 20/25S

4.9 - 7.7, at 30°C; Data is for similar product.

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation

potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructionsCollect and reclaim or dispose in sealed containers at licensed waste disposal site.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code

The waste code should be assigned in discussion between the user, the producer and the waste

disposal company.

Waste from residues / unused

products

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see:

Disposal instructions).

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is

emptied. Empty containers should be taken to an approved waste handling site for recycling or

disposal.

14. Transport information

DOT

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Not available.

Annex II of MARPOL 73/78 and

the IBC Code

15. Regulatory information

US federal regulationsThis product is not known to be a "Hazardous Chemical" as defined by the OSHA Hazard

Communication Standard, 29 CFR 1910.1200.

All components are on the U.S. EPA TSCA Inventory List.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

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Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories Immediate Hazard - No

Delayed Hazard - No Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous No

chemical

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act

Not regulated.

(SDWA)

NFPA ratings Health: 1

Flammability: 1 Instability: 0

NFPA ratings



16. Other information, including date of preparation or last revision

 Issue date
 03-06-2015

 Revision date
 12-02-2016

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Revision information

This document has undergone significant changes and should be reviewed in its entirety.

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