

UNI-REZ™ 2624 Hot Melt Polyamide Adhesive

PRODUCT DATA SHEET

UNI-REZ 2624 hot melt polyamide adhesive is a resin based on dimer acid. UNI-REZ 2624 hot melt polyamide adhesive has excellent heat and chemical resistance.

FEATURES:

- Heat resistance
- Fast set
- Moderate flexibility
- Chemical and grease resistance

POTENTIAL APPLICATIONS:

- Converting
- Packaging
- Automotive air filters
- Bonding preheated materials

SALES SPECIFICATIONS

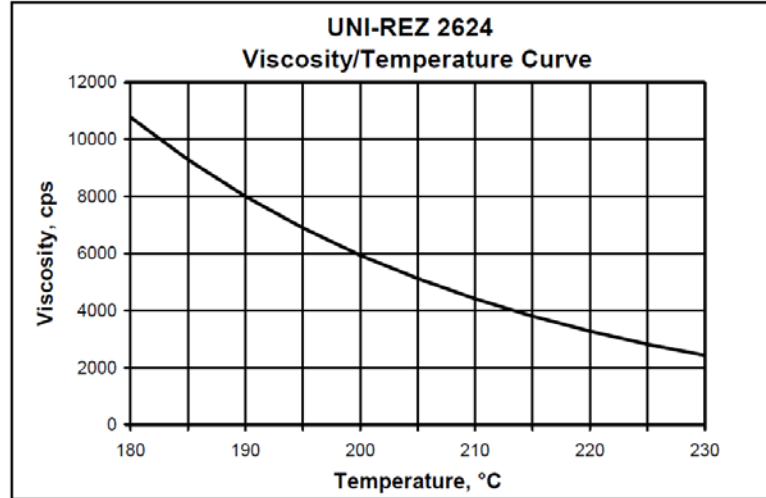
Property	Test Method*	Specification
Softening Point (°C), Ring & Ball	ASTM E28 (AOCM 003)	155 - 170
Viscosity LVT Brookfield, Spindle #31, cps/mPA.s 190°C	ASTM D3236 (AOCM 146)	6000 - 10000
Color, 40% in n-Butanol, Gardner	AOCM 002	Max. 7

*Kraton test methods are available upon request

TYPICAL VALUES

Property	Test Method*	Typical Value
Acid Value mg KOH/g	AOCM 001	5.9
Amine Value mg KOH/g	AOCM 139	0.8
Color 40% in n-Butanol, Gardner	AOCM 002	5
Moisture Quintel Moisture Analyzer, %	AOCM 056	0.13
Tensile Strength psi (MPa)	ASTM D1708	1200 (8.3)
Elongation %	ASTM D1708	400
Tensile Modulus psi (MPa)	ASTM D638	26000 (179)
Mandrel Bend Flexibility (1" diameter), pass, °C	ASTM D3111	-15
Open Time seconds, 10 mil film	ASTM D4497	<5
Shear Adhesion Failure Temp (SAFT), 1 kg. wt. °C	ASTM D4498	150
Water Absorption % after 24 hours	ASTM D570	0.2
Water Absorption % after 7 days	ASTM D570	0.5
Shore A and D Hardness	ASTM D2240-97	A98 /D53
Pounds per gallon (g/cc), 25°C	ASTM D792	8.0 (0.96)
Flash Point °C, COC	ASTM D92-16	270 (520°C)

*Kraton test methods are available upon request



HOT MELT STABILITY	UNI-REZ 2624 hot melt polyamide adhesive may be exposed to air for up to 1 hour at 210°C (410°F) or 2 hours at 190°C (374°F) without skin formation or significant viscosity increase. A nitrogen blanket is essential for longer melt pot residence times.
SOLUBILITY	UNI-REZ 2624 hot melt polyamide adhesive is designed to be used as a hot melt. However, if this polyamide should need to be cut into a solvent for testing, the recommended solvents include n-butanol, n-propanol or a 50/50 blend of isopropyl alcohol and toluene.
PACKAGING	UNI-REZ 2624 hot melt polyamide adhesive is in pellet form, packaged in poly-foil lined multi-wall bags, 40 or 50 lb. net.
STORAGE RECOMMENDATION	This product will slowly absorb moisture from the air, which may cause foaming when the resin is melted and could result in inadequate bonds. Partially used containers should be closed tightly, or the remaining resin transferred into an airtight container and kept in a cool, dry area.

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